

## ABSTRACT OF THE DISCLOSURE

A molded electrode into one-piece is obtained by hot  
pressing (a) an electrode material obtained by mixing a  
5 polymer active material, a conductivity-enhancing agent and  
a plasticizer, and (b) a current collector sheet. The  
electrode has a high freedom in designing and a secondary  
battery which uses this electrode has a large energy density  
and a high power density.

10